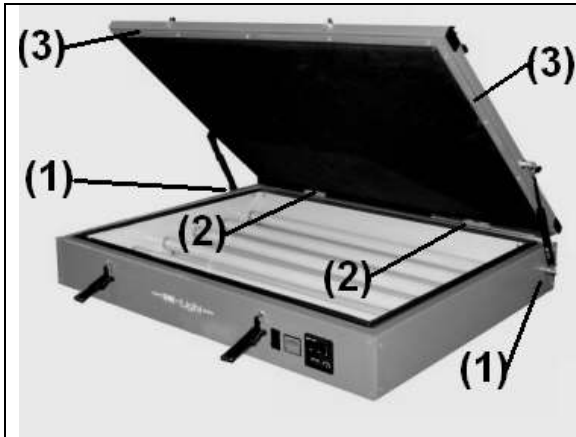


CAPS INTERNATIONAL

VACUUM BLANKET REPLACEMENT



Step 1. Remove the lower shock arm bolts on both the left and right side of the exposure unit.

Step 2. Remove the lid hinge attachment screws from both hinges. Remove the lid to a suitable work area and place the lid upside down on the work area.

Step 3. Remove the four (4) retaining strips from the left, right, top and bottom of the lid. See the replacement instructions below.

1. Center the replacement blanket on the lid. Do not stretch the blanket tight. To do so will prevent the vacuum from sealing correctly.
2. Align the retaining strip and the edge of the vacuum blanket together and clamp the retaining strip to the lid. Insert the retaining strip screws carefully, being sure the screw tip lines up with the hole in the lid. Tighten the screw slowly to insure the vacuum blanket does to wrap around the screw threads and cause a tear in the blanket fabric.
3. Repeat step two for the remaining three (3) retaining strips. When all four (4) of the retaining strips have been reattached to the lid, be sure the blanket has no obvious breaks, tears, gaps, or folds where the blanket and retaining strips are attached to the lid. The vacuum blanket should have slack in the middle of the lid.
4. Return the lid to the exposure unit. Place the lid on the exposure unit with the retaining strips facing the exposure unit. Insert the hinge screws through the hinge and into the lid. Do not tighten the screws until all of the hinge screws are started. Place your palm on the lid above the hinge and press down on the lid to insure positive contact with the exposure unit. Tighten the hinge screws and repeat this step for the remaining hinge attachment.
5. Open the lid and reattach the left and right shock arms to the exposure unit. Test the exposure unit to insure positive vacuum pressure. It is recommended that you retain the old vacuum blanket for possible repair material.

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